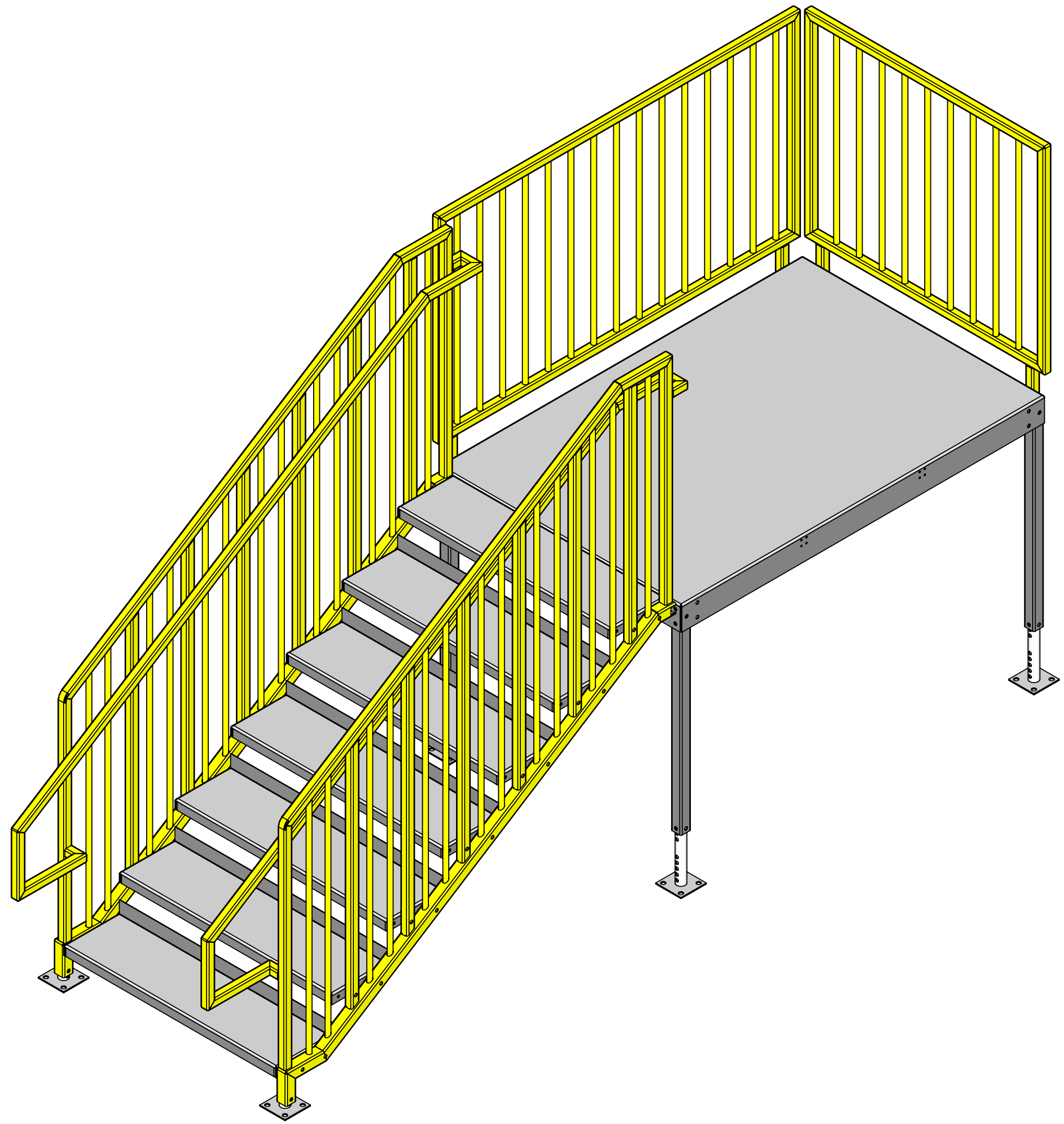
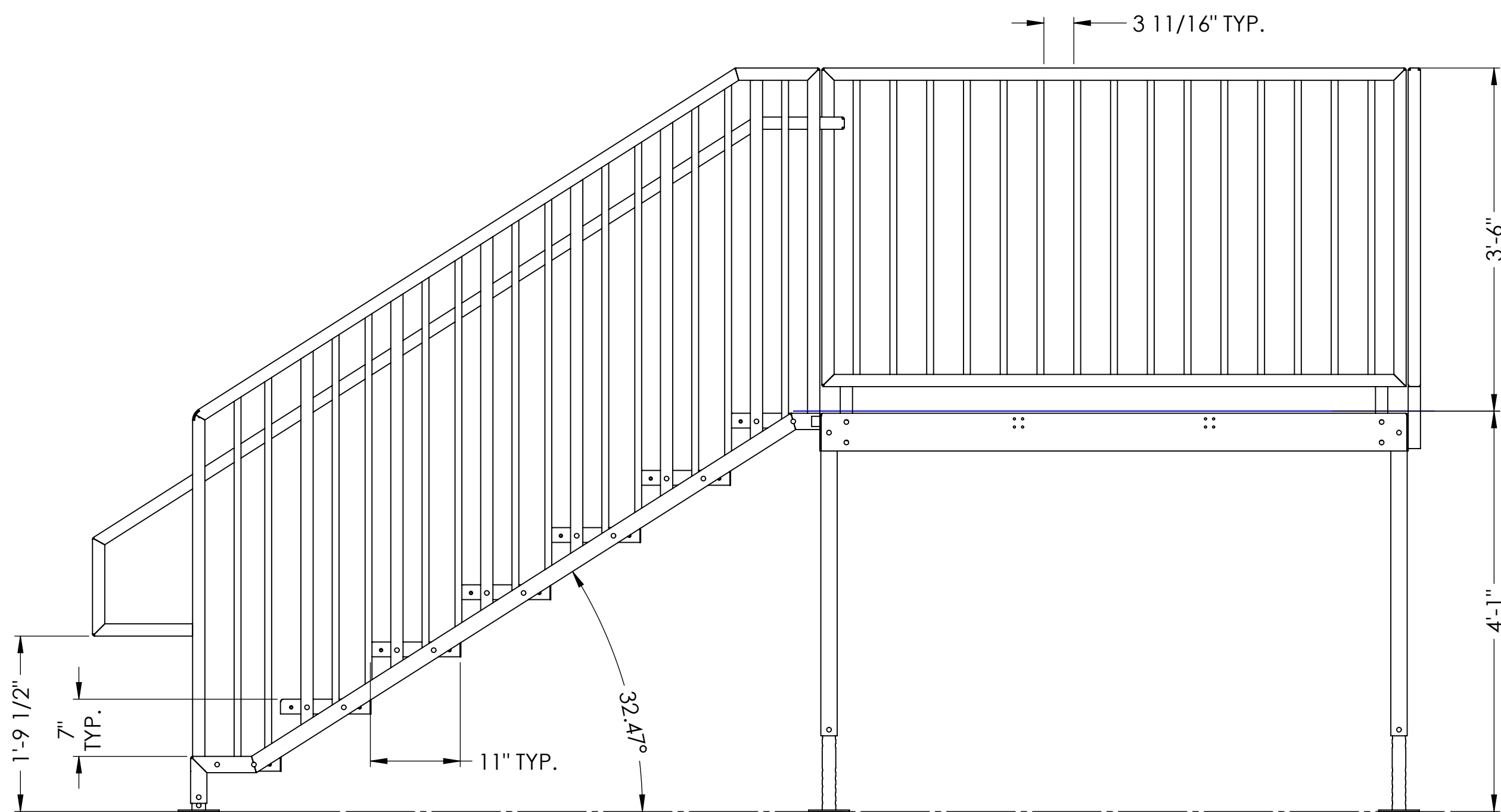
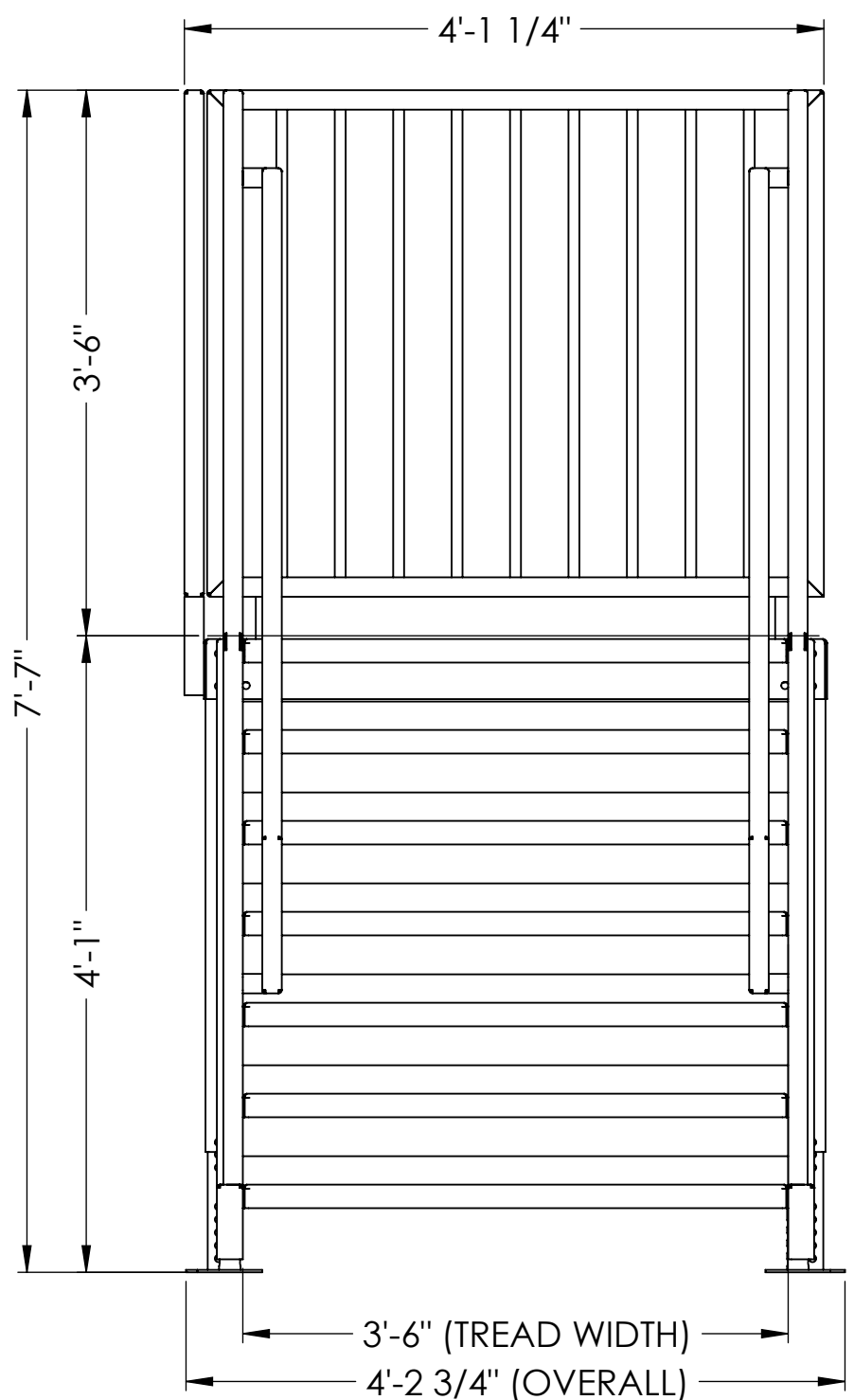
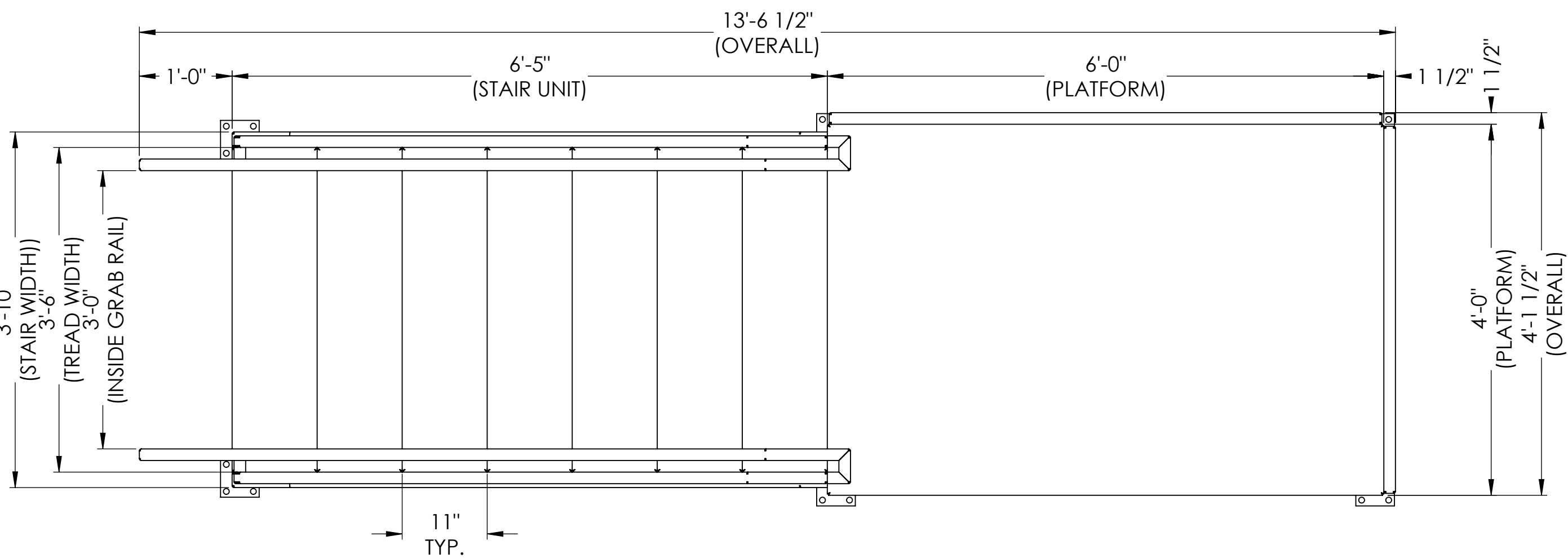
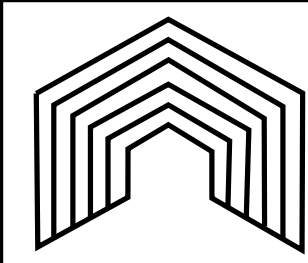




PORTABLE SERIES - IBC-49" RIGHT ENTRY SYSTEM
ABAS #ABAS #

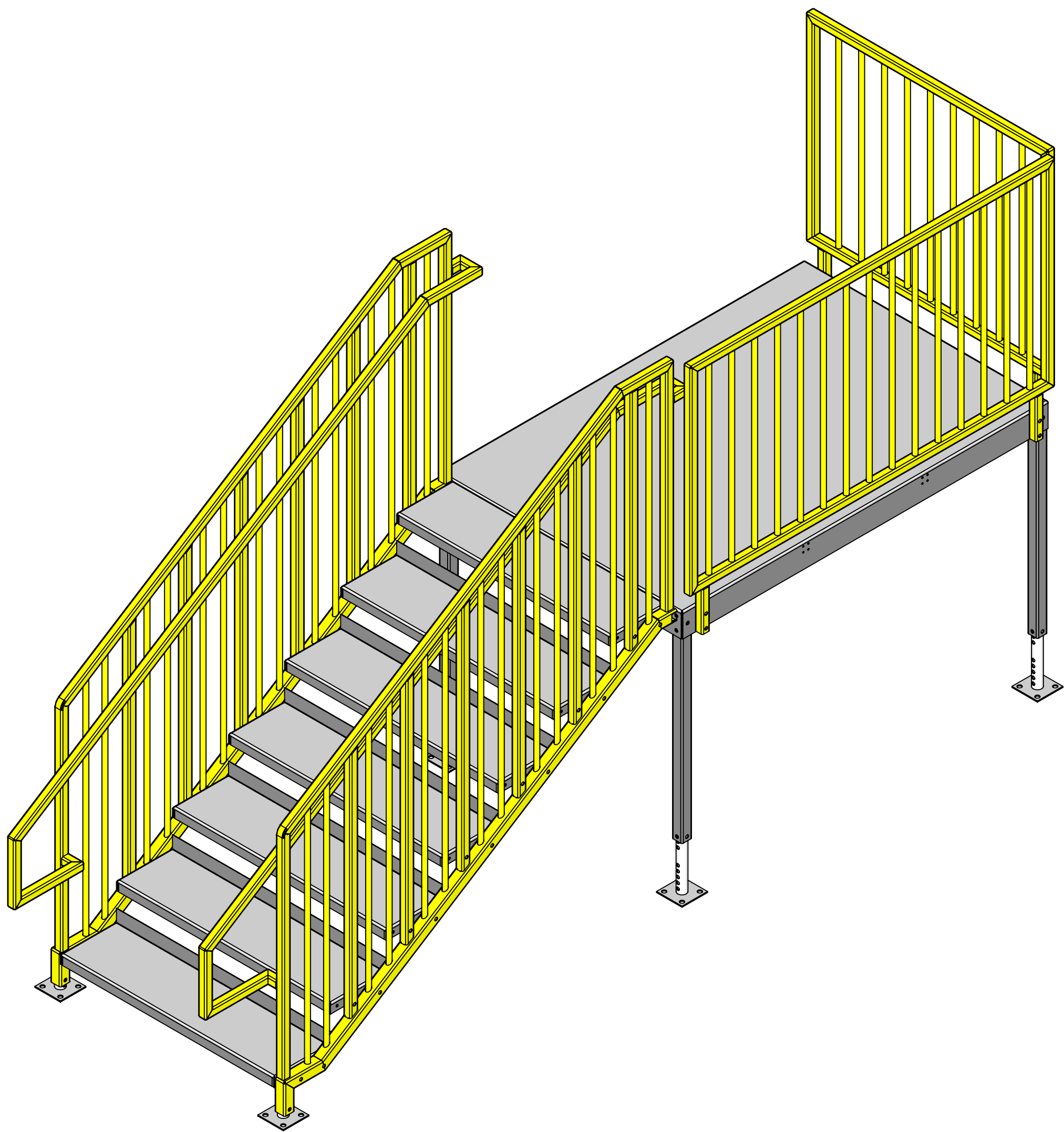
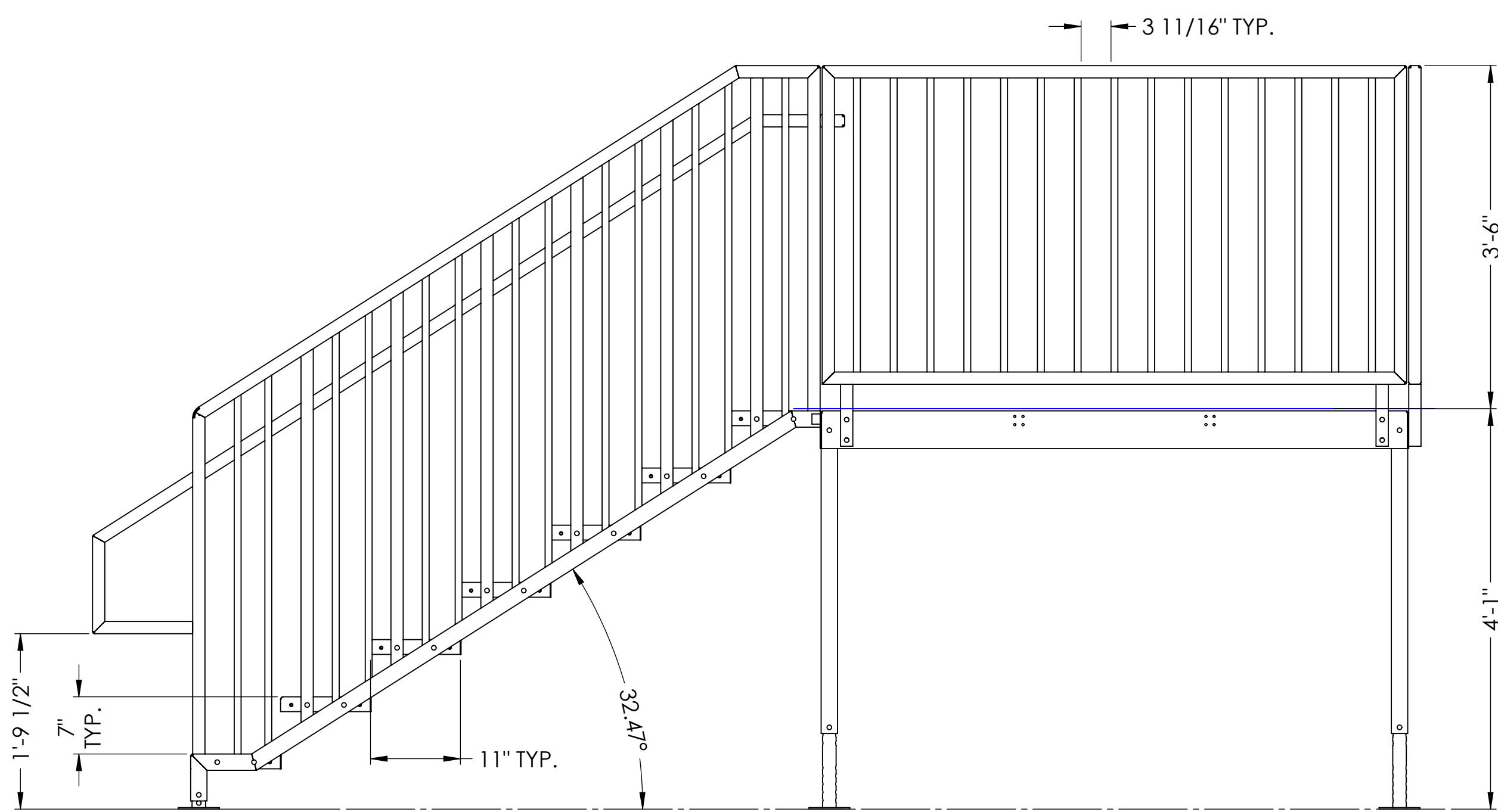
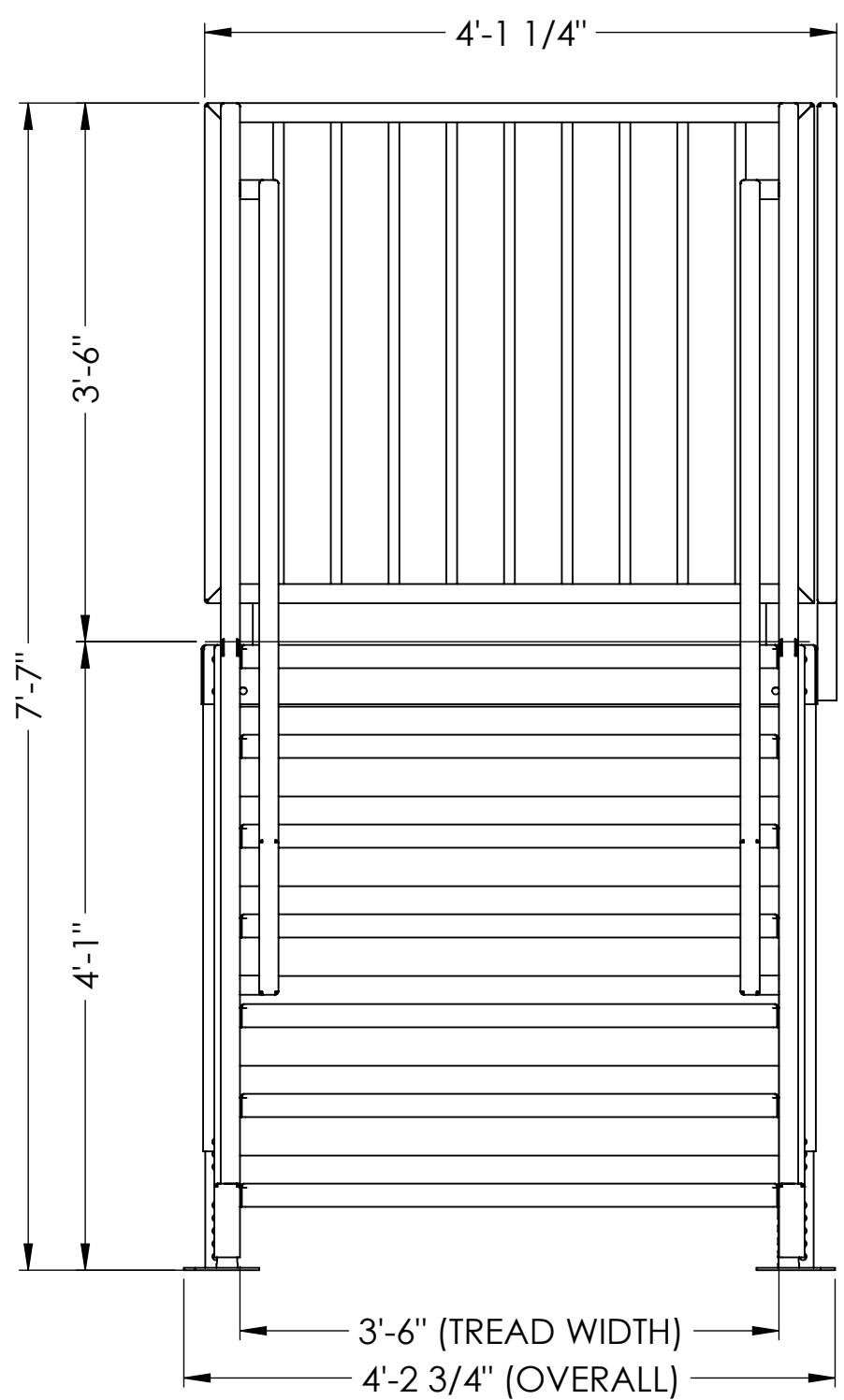
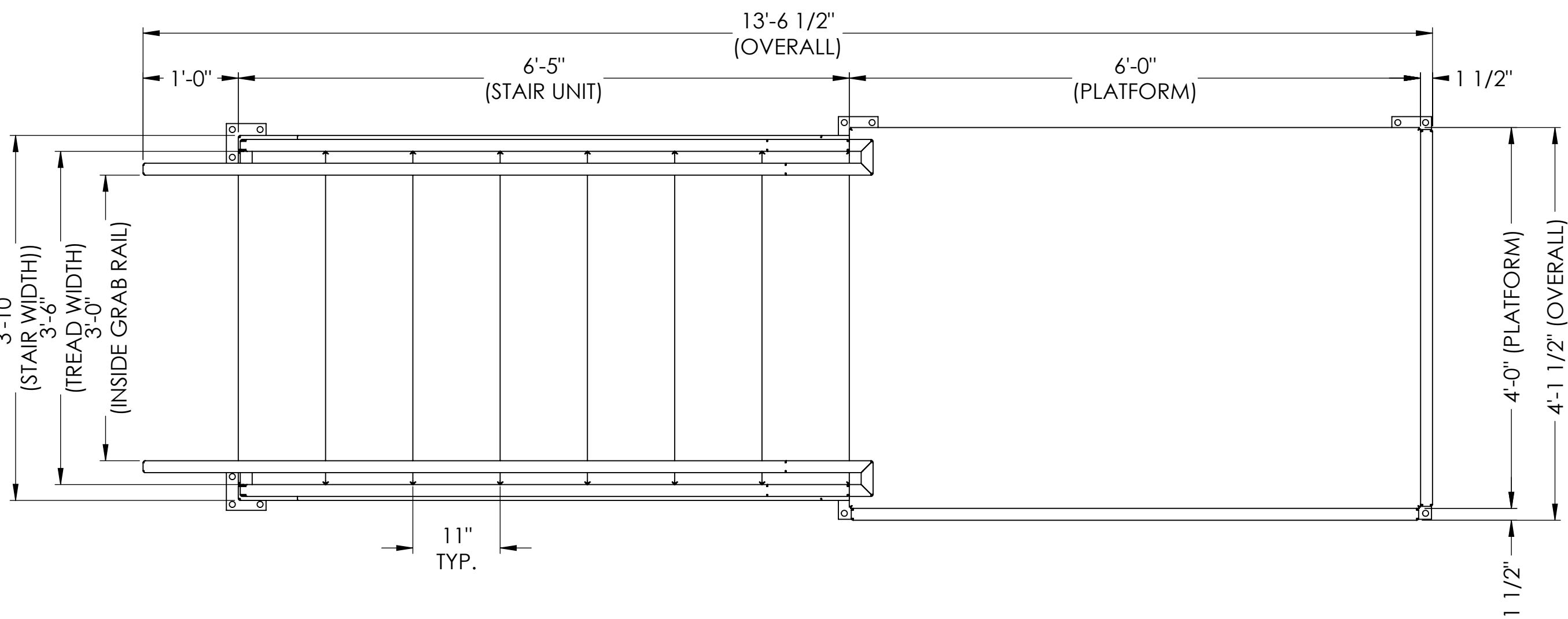
				DO NOT SCALE	TOLERANCES: UNLESS OTHERWISE SPECIFIED	ERECTASTEP WELDING STANDARDS SEAL WELD UNLESS OTHERWISE NOTED USE FILLETS LISTED BELOW UNLESS OTHERWISE NOTED	ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPRIETARY AND MAY NOT BE DISCLOSED IN ANY FORM WITHOUT PRIOR WRITTEN CONSENT OF ERECTASTEP		CUSTOMER INFORMATION: PORTABLE SERIES IBC	DRAWN: DLS	9-29-17	PORTABLE SERIES - IBC-49" PLT SYS		
				PROJECTION: 	LINEAR: FRAC. $\pm \frac{1}{32}$ DECIMAL ± 0.015	Material Thickness of Thicker Part Joined (inch) To 1/4" 1/8" Over 1/4" to 1/2" 3/16" Over 1/2" to 3/4" 1/4" Over 3/4" 5/16"				CHECK: TL	10-2-17	ABAS #:	ABAS #	SHEET:
					ANGULAR: $\pm \frac{1}{2}$	CIRCLED DIMENSIONS ARE DENOTED AS INSPECTION DIM.				HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153 PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510	ENG: WM	8/24/17	FINISH:	1 OF 5
1F	ISSUED FOR FABRICATION				10-2-17	DLS			DESCRIPTION: GENERAL ARRANGEMENT	PORTABLE SERIES PLATFORM IBC-49			SCALE: 1:14	SIZE: D
#	DESCRIPTION				DATE	BY				APVL:				
										P.O.#			PORTABLE-IBC-49-RIGHT	REV: -



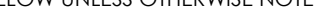
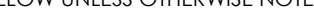
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Info@edgefallprotection.com

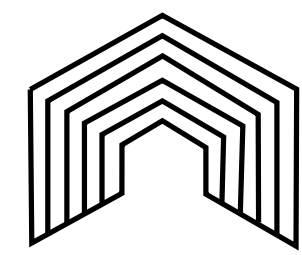


HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153
PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510

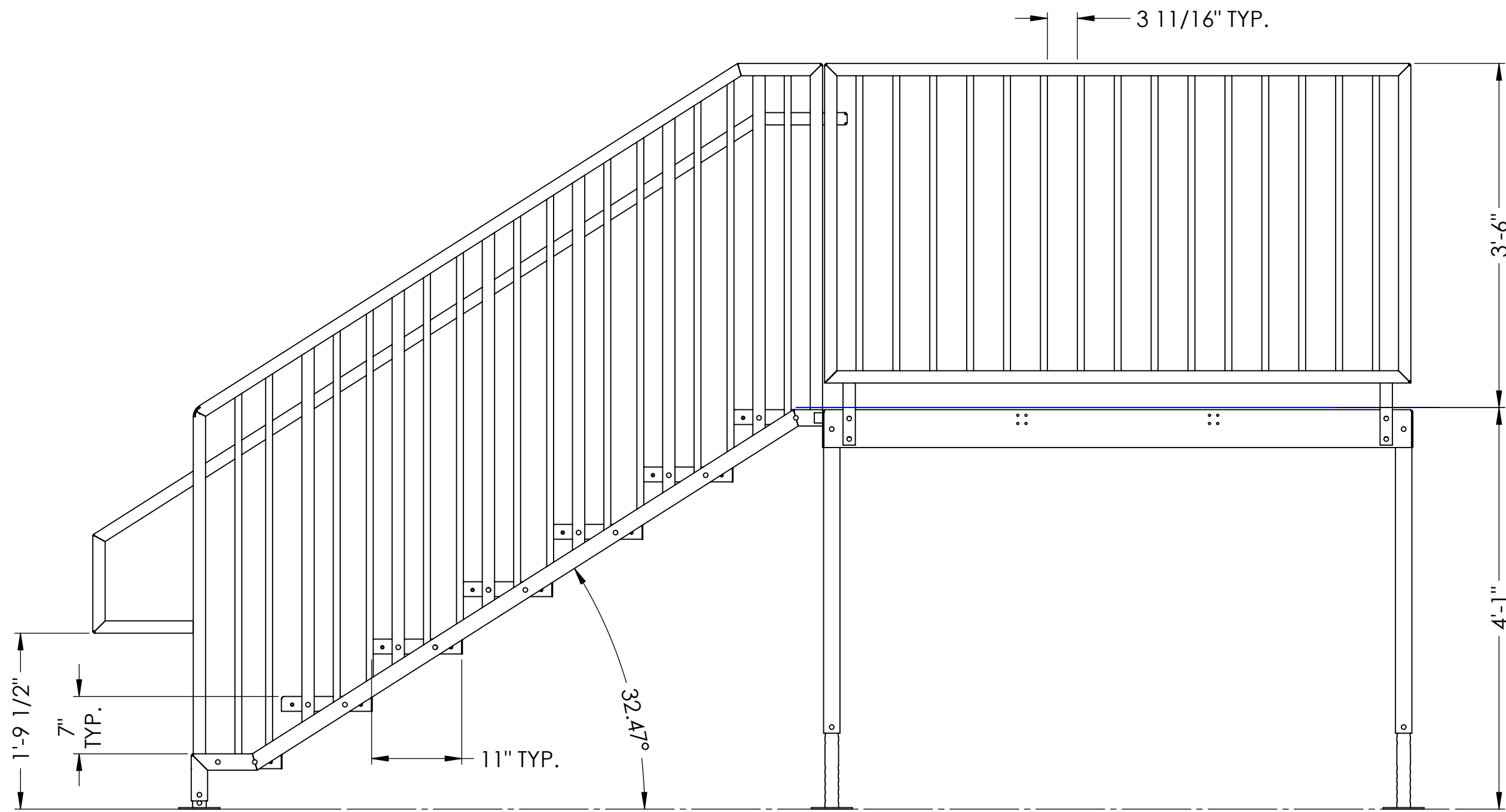
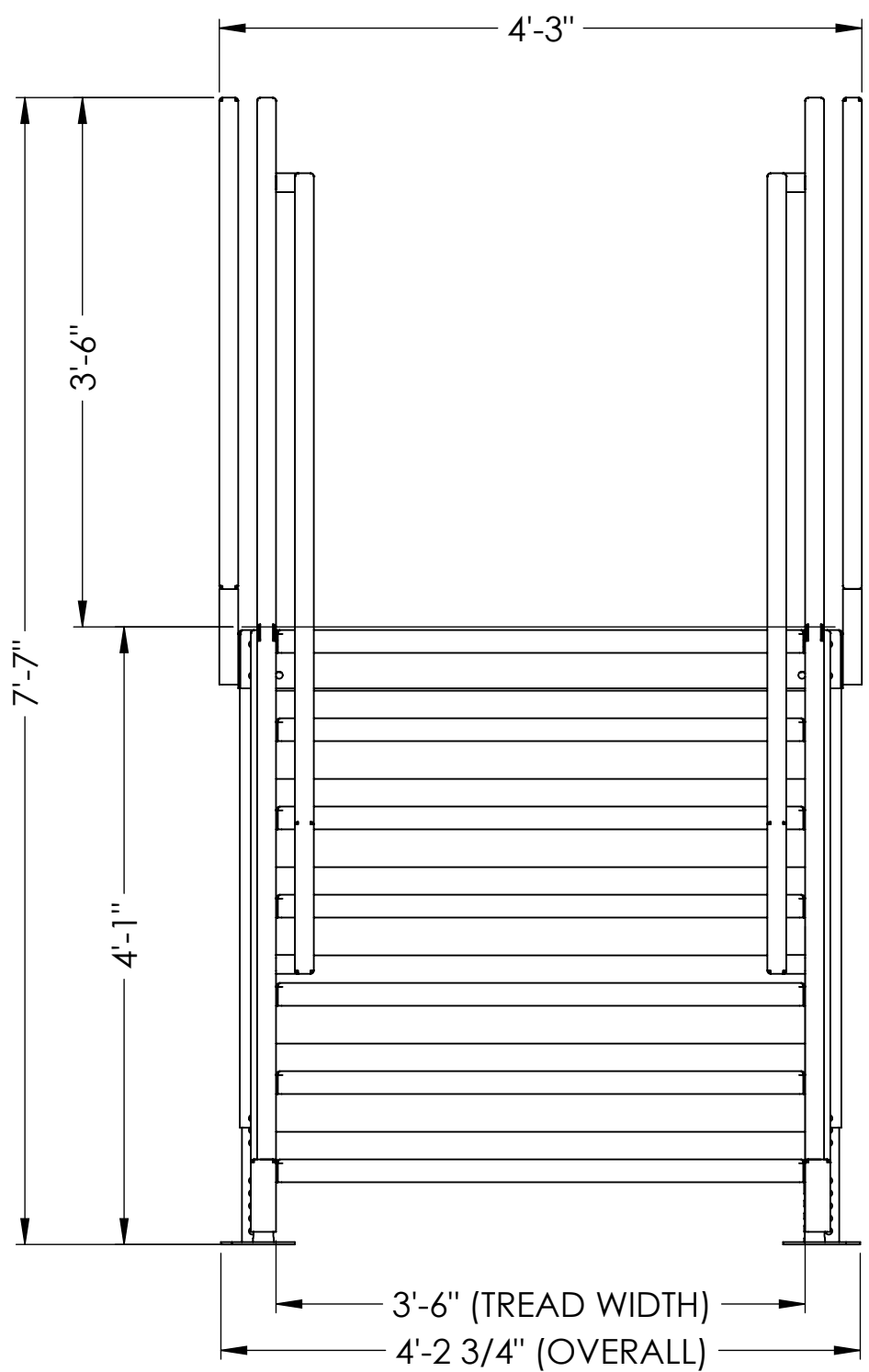
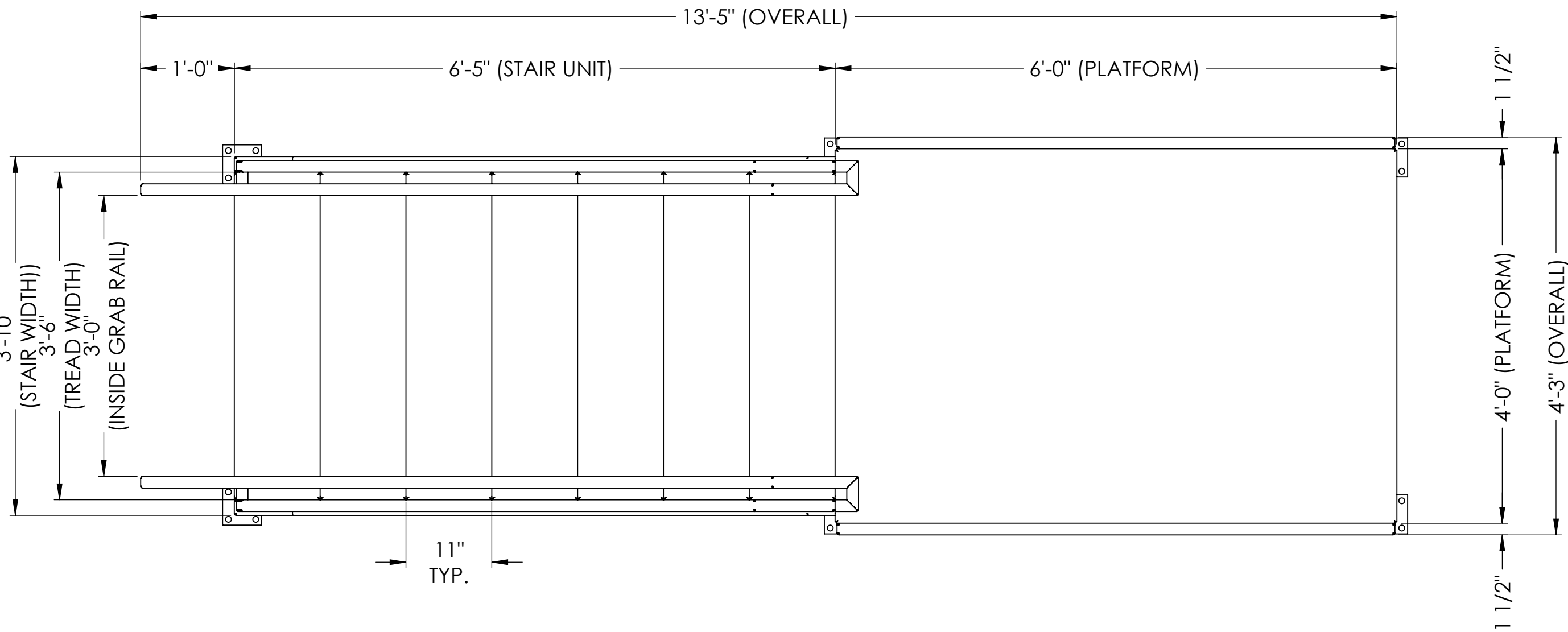


PORTABLE SERIES - IBC-49" LEFT ENTRY SYSTEM
ABAS #ABAS #

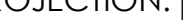
ISSUED FOR FABRICATION				10-2-17	DLS	DO NOT SCALE	TOLERANCES: UNLESS OTHERWISE SPECIFIED	ERECTASTEP WELDING STANDARDS SEAL WELD UNLESS OTHERWISE NOTED USE FILLETS LISTED BELOW UNLESS OTHERWISE NOTED	ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPRIETARY AND MAY NOT BE DISCLOSED IN ANY FORM WITHOUT PRIOR WRITTEN CONSENT OF ERECTASTEP		HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153 PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510	CUSTOMER INFORMATION: PORTABLE SERIES IBC
						PROJECTION: 	LINEAR: FRAC. $\pm \frac{1}{32}$ " DECIMAL ± 0.015 " ANGULAR: $\pm \frac{1}{2}$ " CIRCLED DIMENSIONS ARE DENOTED AS INSPECTION DIM.	 Material Thickness of Thicker Part Joined (inch) Minimum Fillet Size - S (inch) To 1/4" 1/8" Over 1/4" to 1/2" 3/16" Over 1/2" to 3/4" 1/4" Over 3/4" 5/16"				DESCRIPTION: GENERAL ARRANGEMENT PORTABLE SERIES PLATFORM IBC-49
1F	ISSUED FOR FABRICATION				10-2-17	DLS		LINEAR: FRAC. $\pm \frac{1}{32}$ " DECIMAL ± 0.015 " ANGULAR: $\pm \frac{1}{2}$ " CIRCLED DIMENSIONS ARE DENOTED AS INSPECTION DIM.	 Material Thickness of Thicker Part Joined (inch) Minimum Fillet Size - S (inch) To 1/4" 1/8" Over 1/4" to 1/2" 3/16" Over 1/2" to 3/4" 1/4" Over 3/4" 5/16"		HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153 PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510	DRAWN: DLS 9-29-17 PORTABLE SERIES - IBC-49" PLT SYS
#	DESCRIPTION				DATE	BY						CHECK: TL 10-2-17 ABAS #: ABAS # SHEET: 2 OF 5
												ENG: WM 8/24/17 FINISH: 2 OF 5
												APVL: SCALE: 1:14 SIZE: D
												P.O.# DWG: PORTABLE-IBC-49-LEFT REV: -

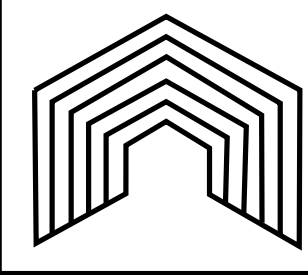


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PORTABLE SERIES - IBC-49" DIRECT ENTRY SYSTEM
ABAS #ABAS #

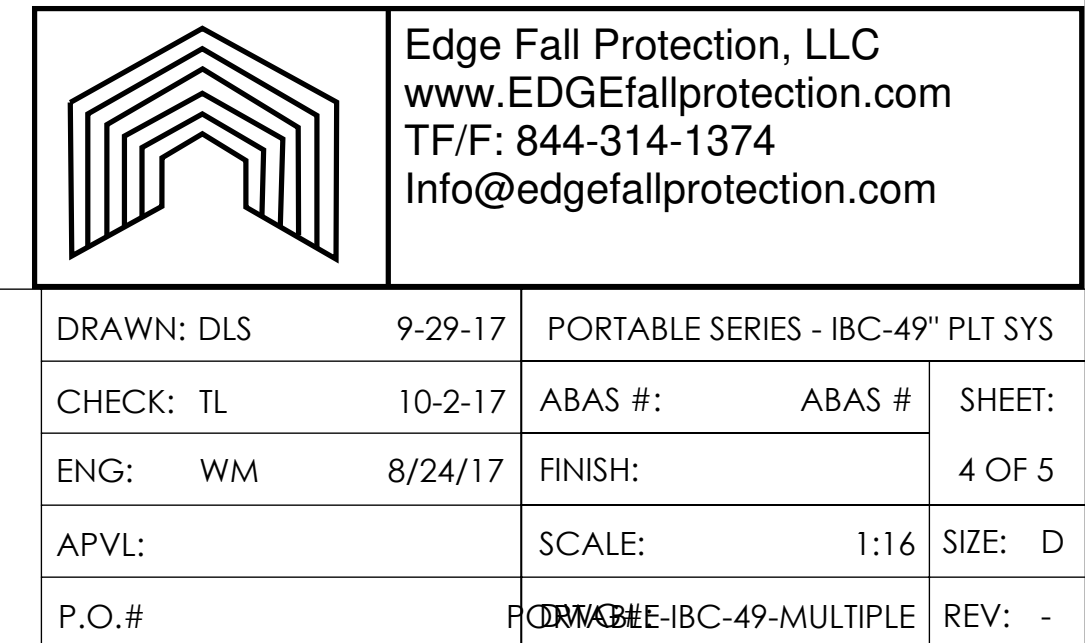
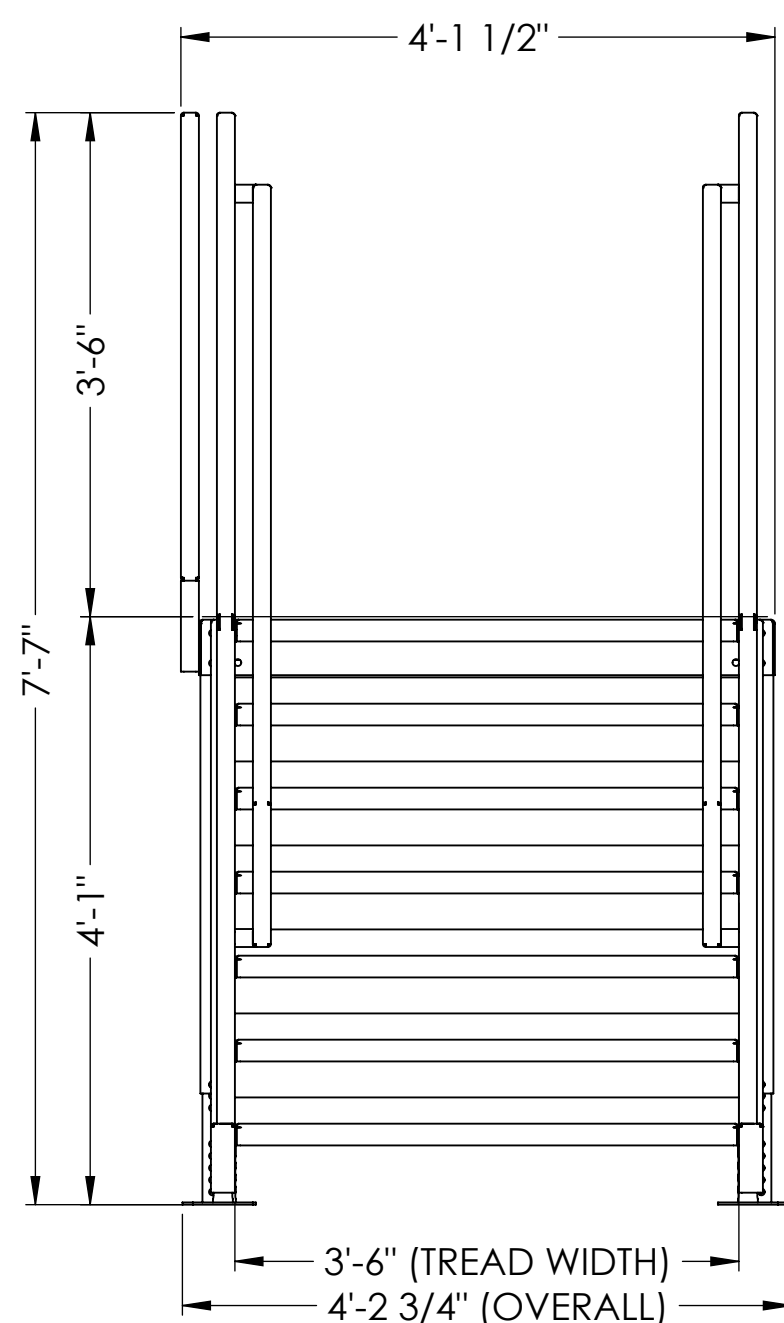
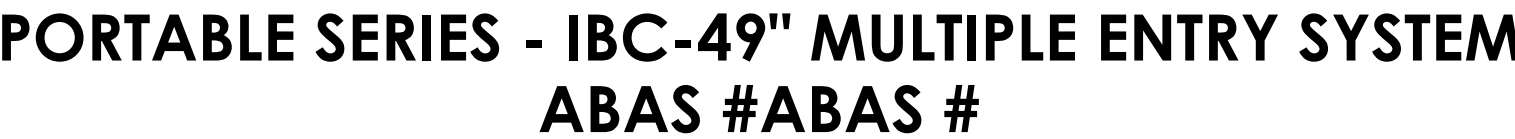
ISSUED FOR FABRICATION				10-2-17	DLS	DO NOT SCALE PROJECTION:  THIRD ANGLE	TOLERANCES: UNLESS OTHERWISE SPECIFIED LINEAR: FRAC. $\pm \frac{1}{32}$ DECIMAL ± 0.015" ANGULAR: $\pm \frac{1}{2}$ CIRCLED DIMENSIONS ARE DENOTED AS INSPECTION DIM.	ERECTASTEP WELDING STANDARDS SEAL WELD UNLESS OTHERWISE NOTED USE FILLETS LISTED BELOW UNLESS OTHERWISE NOTED
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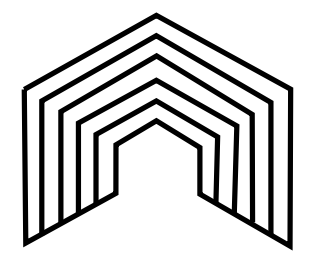
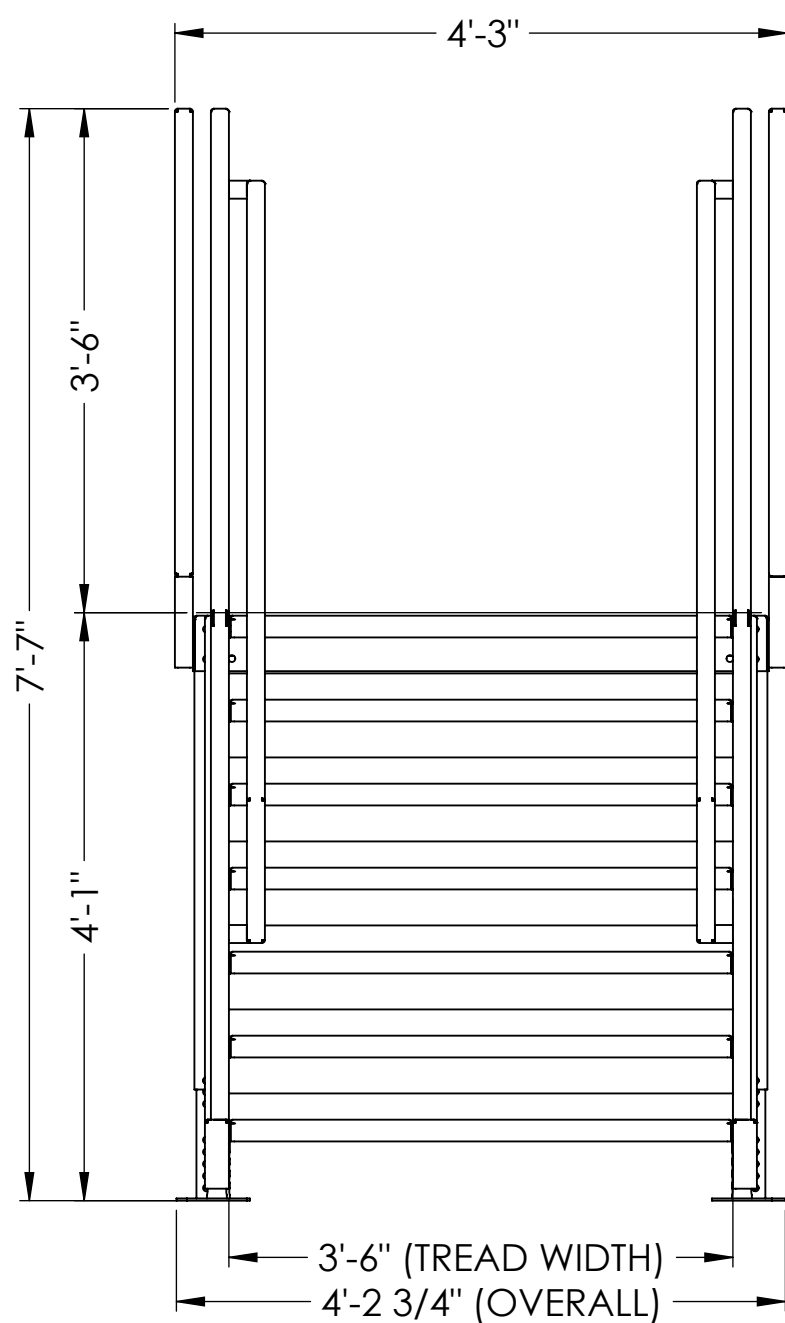
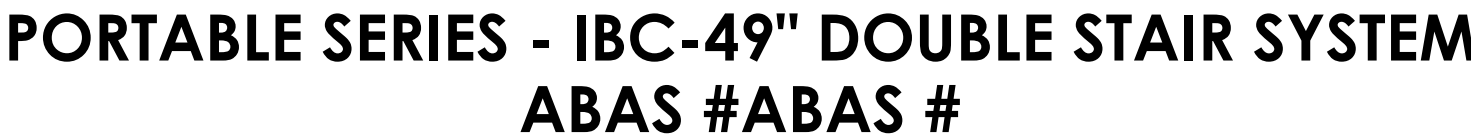


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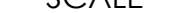


HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153
PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510





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				DO NOT SCALE	TOLERANCES: UNLESS OTHERWISE SPECIFIED	ERECTASTEP WELDING STANDARDS SEAL WELD UNLESS OTHERWISE NOTED USE FILLETS LISTED BELOW UNLESS OTHERWISE NOTED	ALL INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPRIETARY AND MAY NOT BE DISCLOSED IN ANY FORM WITHOUT PRIOR WRITTEN CONSENT OF ERECTASTEP	 HOME OFFICE: 730 ELECTRIC DRIVE, SUMTER, SC 29153 PLANT: 219 SAFETY AVENUE, ANDREWS, SC 29510	CUSTOMER INFORMATION: PORTABLE SERIES IBC	DRAWN: DLS	9-29-17	PORTABLE SERIES - IBC-49" PLT SYS	
				PROJECTION: 	LINEAR: FRAC. +/- 1/32 DECIMAL +/-0.015" ANGULAR: +/- 1/2 CIRCLED DIMENSIONS ARE DENOTED AS INSPECTION DIM.	 Material Thickness of Thicker Part Joined (inch) To 1/4" 1/8" Over 1/4" to 1/2" 3/16" Over 1/2" to 3/4" 1/4" Over 3/4" 5/16"			DESCRIPTION: GENERAL ARRANGEMENT PORTABLE SERIES PLATFORM IBC-49	CHECK: TL	10-2-17	ABAS #: ABAS #	SHEET: 5 OF 5
1F	ISSUED FOR FABRICATION			10-2-17	DLS				ENG: WM	8/24/17	FINISH:		
#	DESCRIPTION			DATE	BY				APVL:		SCALE: 1:16	SIZE: D	
									P.O. #	PORTABLE IBC-49-DBL-STAIRS	REV: -		